

Date: Friday, 6/1/2007 1:02:33 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: GASKET
Job Number	: 32740		
Estimate Number	: 12789		
P.O. Number	: <i>N/A</i>	Part Number	: D35531
This Issue	: 6/1/2007	S.O. No.	: <i>N/A</i>
Prsht Rev.	: NC	Drawing Number	: D3553 REV A
First Issue	: <i>N/A</i>	Project Number	: N/A
Previous Run	: 31630	Drawing Revision	: A
		Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 6/8/2007
Checked & Approved By	: <i>[Signature]</i> 07.06.01	Qty:	20 Um: Each
Comment	: Est Rev: A New Issue 07-03-08 ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
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1.0	MNEO60S063	NEOPRENE SHEET 0.063
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Comment: Qty.: 0.1103 sf(s)/Unit Total: 2.2050 sf(s)

NEOPRENE SHEET 0.063

m 103 104

ml 07 05 02

(20)

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3553

Dwg Rev: *A*

Prog Rev: *A*

ml 07 06 02

(20)

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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ml 07 06 02

(20)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

SA 070604

(20)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

[Signature] 07/06/04 *(20)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/06/04
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 32740

Part Number: D35531

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



20

Comment: FINAL INSPECTION/W/O RELEASE

07/06/04

Job Completion



U 07-06-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

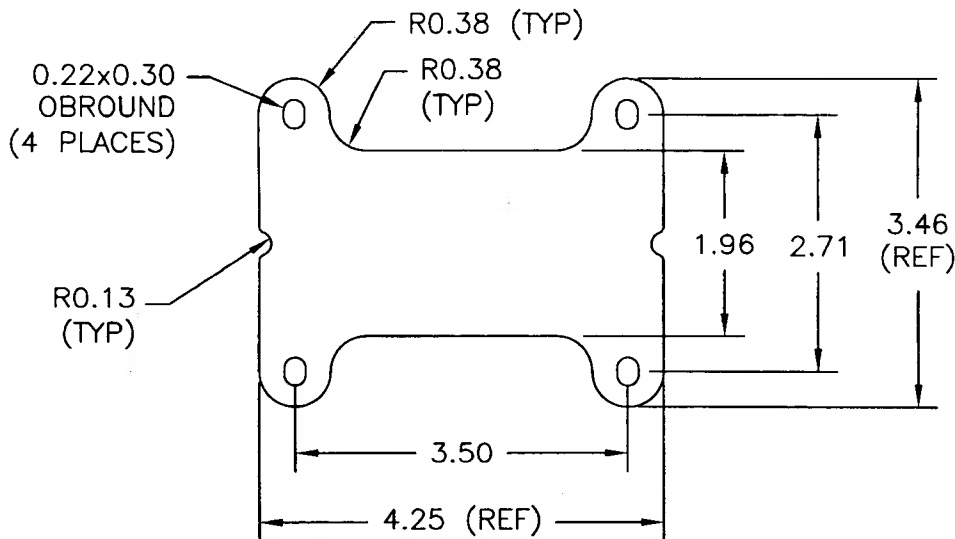
NOTE: Date & initial all entries

DART

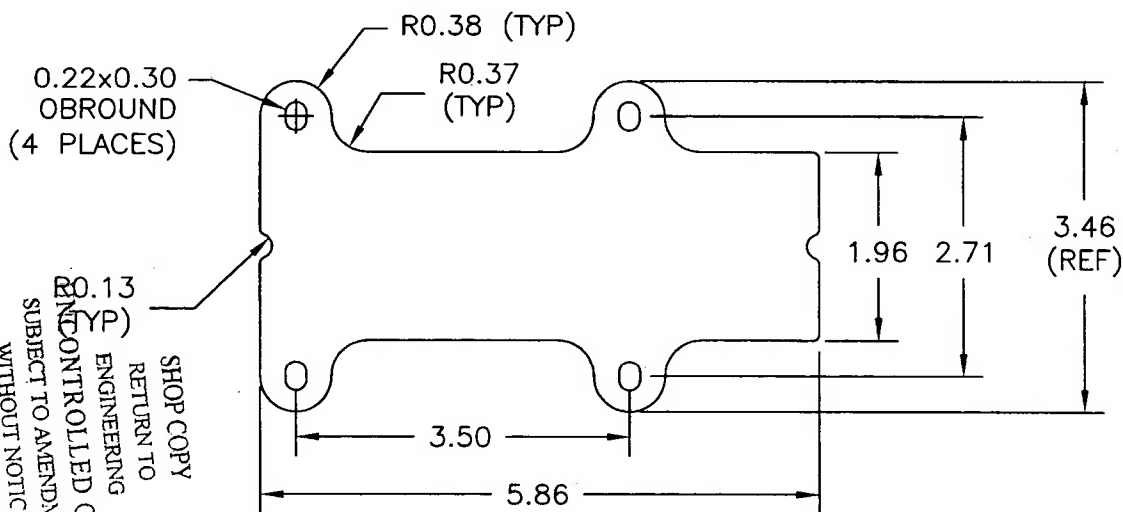
RELEASED

07.02.28

DESIGN	PH	DRAWN BY	PH	DART AEROSPACE USA, INC.
CHECKED	PH	APPROVED	PH	PORT HADLOCK, WA
DATE	07.01.11	TITLE	GASKET	REV. A
				SHEET 1 OF 1
				SCALE
A		07.01.11	NEW ISSUE	1:2



D3553-1 GASKET



D3553-3 GASKET

D3553-1/-3 GASKET

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC M-NEO60-S.063)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 327140

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DART AEROSPACE LTD		Work Order: 32740
Description: Gasket		Part Number: D3553-1
Inspection Dwg: D3553 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A 0.22X0.30	+/-0.030	0.23X0.310	✓		VERN	
B 3.46	+/-0.030	3.45	✓		VERN	
C 2.71	+/-0.030	2.72	✓		VERN	
D 1.96	+/-0.030	1.973	✓		VERN	
E 3.50	+/-0.030	3.49	✓		VERN	
F 4.25	+/-0.030	4.24	✓		VERN	
G R0.38	+/-0.030	R0.38	✓		VERN	
H 3.46						
I R0.13	+/-0.030	R0.13	✓		VERN	
J						
K						
L						
M						
N						
O						
P						
Q						
R						
S						
T						
U						
V						
W						
X						
Y						

Measured by: <i>MM</i>	Audited by: <i>SA</i>	Prototype Approval:	N/A
Date: 07.06.02	Date: 07.06.04	Date:	N/A

Rev	Date	Change	Revised by	Approved
		New Issue	KJ/RF	

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